TWIX-2



48 x 96 mm

Features :

- Compact PLC with Built-in HMI
- Configurable LED Display
- Windows Based User Friendly Software for Ladder Programming & HMI Configuration
- RS485 Based Communication with MODBUS Protocol

Display Specifications

Display	7 Segment LED					
Digits	(4+4) Red + 6 Green Digits					
LED Bank	4 RED LED's, 4 GREEN LED's					
No. of Keys	5 Keys (4 User Configurable)					

Input Specifications

6 + 2*					
PNP					
5 - 30V DC					
Typical 2 mSec (Based on Ladder Scan Time) & 100µSec for Fast Input					
0 to 255 mSec (Default 10 mSec)					
PNP					
1					
5kHz					
2 (TC/RTD), 2 (0-20mA DC) + 2* (0-10V DC)					
J, K, T, R, S, C, E, B, N, L, U, W, PLTNL,					
mVolt (-5 to 65mV), 0 - 10V, 0 - 20mA					
12 bit for temperature, 12 bit for Al's					
$0.25\% \pm 1^{\circ}C$ (TC), $0.1\% \pm 1^{\circ}C$ (RTD) at $25^{\circ}C$					
±0.25% of FS. ±1 count for Als					
Conversion time 100 ms					

* Digital input(s) configurable as Analog input(s) (0-10VDC)

Output Specifications

Digital Output - Relay						
Digital Outputs	5 (NO Type with 2 COM Point)					
Contact Rating	5A @ 240V AC (Resistive) 5A @ 28V DC (Resistive)					
Response Time	10 mSec					
Mechanical Life	2000000 Cycles					
Isolation	No					
Analog Output						
No. of Channels	1					
Output Range	Current (0 - 20mA DC) / Voltage (0 - 10V DC)					

Resolution	12 Bits
Digital Resolution	0.0 - 100.0% = 0.0 - 10.000V = 0.0 - 20.000mA
Conversion time	20 ms

Communication

Communication Port	RS485 [Slave]
Communication Protocol	MODBUS RTU
Connector	Screw Terminal
Transmission Mode	Half duplex
Transmission Speed	9600, 19200, 38400, 57600, 115200 bps
Data Bits	7 or 8
Parity	None, Odd, Even, Space, Mark
Stop Bits	1 or 2

Functional Specifications

Programming Method	Windows Based Software for Ladder Programming and HMI Configuration
Memory	Data Memory : 16 KB Code Memory : 240 KB EEPROM Memory : 1 KB
Max. no. of Objects	2000 (As per Memory)
Minimum Scan Time	200 µSec
Typical Scan Time	2 ms (Based on Ladder Scan Time)

Environmental Specifications

Operating Temperature	0 to 55 °C
Storage Temperature	-20 to 70 °C
Humidity (non-condensing)	10% to 95% RH

Mechanical Specifications

Mounting	Panel	
Weight	240 gms approx	

TWIX-2

PLC - Compact

Functional Features

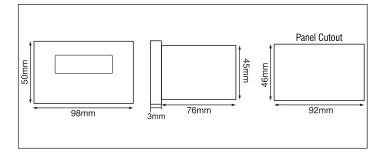
Timer Operational Modes	On Delay, Off Delay, Pulse, Special [Up / Down] Timer, 1ms Timer*
Timer Resolution	1 ms (Accurate only for 1 msec Timer block)
Counter	Up Counter, Down Counter, Up / Down Counter, Special [Up / Down] Counter
Other Blocks	Analog input & output, FTC, PIDT, Rampsoak
Memory Retention	10 years (2KB memory)
RTC	No
*Usage Limit Only 4 Nos.	

Supply Specification

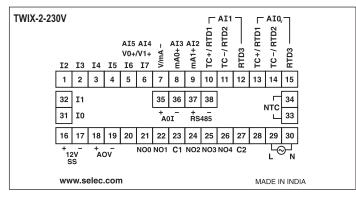
Supply Voltage	90 to 270V AC 50 / 60 Hz, 18 - 28VDC
Power Consumption	6W Max
Source	12V, 50mA

VAR IN_OUT & VAR OUTPUT types Variables Maximum Retention 25 variables only each of 32 bit @ 110V AC & 24V DC

Dimensions (in mm)



Terminal Connection



TWIX-2-24	V									÷		٦	÷		Ϋ́	
	12	13	14	15	V0+	AI4 /V1+ I7	V/mA –	A13 +04m	MA15 MA1+LM	TC+/ RTD	TC-/ RTD2	RTD3	TC+/RTD	TC-/ RTD2	RTD3	
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	
	32	I 1					35	36	37	38					34	
	31	IO					+ A()I	* RS	485	•			₩С	33	
	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	
		2V S	Å	ov_	-	NO0	NO1	C1	NO2	NO3	NO4	C2		24V	°∿ ⊡	
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Ordering Information

Product Code	Description	Certification
TWIX-2-230V	PLC – 6DI, 5RO, 6AI (2TC/RTD, 2I, 2V*), 1AO(V/I) & 230VAC	CE RoHS in Process
TWIX-2-24V	PLC – 6DI, 5RO, 6AI (2TC/RTD, 2I, 2V*), 1AO(V/I) & 24VDC	CE RoHS in Process

* = Voltage Input(s) can be configured as Digital Input(s)

Accessories (To be ordered separately)

Downloading Cable	AC-USB-RS485-02
Networking	ACH-004 (RJ25 Cable)
	AC-IOEXP-03 (Expansion Adapter)
	AC-USB-RS485-02 (USB to RS485 Cable)